

Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 20

SDS No.: 234719 V010.1

Revision: 22.04.2025

printing date: 08.05.2025

Replaces version from: 25.03.2025

LOCTITE EA 9394 AERO PART A

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE EA 9394 AERO PART A UFI: 2VX5-WX4J-T201-5W9V

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Part A of 2-K-Epoxy Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd Adhesives Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SDSinfo.Adhesive@henkel.com

For Safety Data Sheet updates please visit our website www.mysds.henkel.com or www.henkel-adhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation Category 2

H315 Causes skin irritation.

Serious eye irritation Category 2

H319 Causes serious eye irritation.

Skin sensitizer Category 1

H317 May cause an allergic skin reaction.

Germ cell mutagenicity Category 2

H341 Suspected of causing genetic defects.

Chronic hazards to the aquatic environment Category 2

H411 Toxic to aquatic life with long lasting effects.

2.2. Label elements

Label elements (CLP):

LOCTITE EA 9394 AERO PART A Page 2 of 20

V010.1

SDS No.: 234719

Hazard pictogram:



Contains 4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline]

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

Signal word: Warning

Hazard statement: H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects. H341 Suspected of causing genetic defects.

Precautionary statement: P273 Avoid release to the environment.

Prevention P280 Wear protective gloves/protective clothing.

Precautionary statement: P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

Response P337+P313 If eye irritation persists: Get medical advice/attention.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

2.3. Other hazards

None if used properly.

Following substances are present in a concentration \geq the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration \geq the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

LOCTITE EA 9394 AERO PART A Page 3 of 20

V010.1

SDS No.: 234719

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg. No.	Concentration	Classification	Specific Conc. Limits, M- factors and ATEs	Add. Information
aluminium powder (stabilised) 7429-90-5 231-072-3 01-2119529243-45	25- < 50 %	Water-react. 2, H261 Flam. Sol. 1, H228		EUEXPL2D
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3 249-204-3 01-2119472303-45	25- < 50 %	Muta. 2, H341 Skin Sens. 1, H317 Aquatic Chronic 2, H411		
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxir ane 1675-54-3 216-823-5 01-2119456619-26	20- < 40 %	Eye Irrit. 2, H319 Aquatic Chronic 2, H411 Skin Sens. 1, H317 Skin Irrit. 2, H315	Eye Irrit. 2; H319; C >= 5 % Skin Irrit. 2; H315; C >= 5 %	

If no ATE values are displayed, please refer to LD/LC50 values in Section 11. For full text of the H - statements and other abbreviations see section 16 "Other information".

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Rash, Urticaria.

SKIN: Redness, inflammation.

EYE: Irritation, conjunctivitis.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media
Suitable extinguishing media:

water, carbon dioxide, foam, powder

V010.1

SDS No.: 234719

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container.

Store in a cool, dry place.

Ensure that storage and workrooms are adequately ventilated.

Must be stored in a room with spill collection facilities.

Keep away from heat and direct sunlight.

Refer to Technical Data Sheet.

7.3. Specific end use(s)

Part A of 2-K-Epoxy Adhesive

SDS No.: 234719 LOCTITE EA 9394 AERO PART A Page 5 of 20

V010.1

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
Aluminium 7429-90-5 [ALUMINIUM METAL, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Aluminium 7429-90-5 [ALUMINIUM METAL, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for

Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Aluminium		1	Time Weighted Average		IR_OEL
7429-90-5			(TWA):		
[ALUMINIUM METAL]					

LOCTITE EA 9394 AERO PART A Page 6 of 20

V010.1

SDS No.: 234719

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
	- Comparement	periou	mg/l	ppm	mg/kg	others	
Aluminium	aqua		0,0749				
7429-90-5	(freshwater)		mg/l				
Aluminium 7429-90-5	sewage treatment plant (STP)		20 mg/l				
4,4'-Methylenebis[N,N-bis(2,3-	aqua		0,005 mg/l				
epoxypropyl)aniline] 28768-32-3	(freshwater)						
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	aqua (marine water)		0 mg/l				
4,4'-Methylenebis[N,N-bis(2,3-	aqua		0,047 mg/l				
epoxypropyl)aniline] 28768-32-3	(intermittent releases)						
4,4'-Methylenebis[N,N-bis(2,3-	sewage		1000 mg/l				
epoxypropyl)aniline] 28768-32-3	treatment plant (STP)						
4,4'-Methylenebis[N,N-bis(2,3-	sediment				0,017		
epoxypropyl)aniline] 28768-32-3	(freshwater)				mg/kg		
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	sediment (marine water)				0,002 mg/kg		
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	Air						no hazard identified
4,4'-Methylenebis[N,N-bis(2,3-	Soil				0,011		
epoxypropyl)aniline] 28768-32-3	5011				mg/kg		
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	Predator						no potential for bioaccumulation
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700	aqua (freshwater)		0,006 mg/l				
1675-54-3 4,4'-Isopropylidenediphenol, oligomeric	Freshwater -		0.010/1				
reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	intermittent		0,018 mg/l				
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-	aqua (marine water)		0,001 mg/l				
epoxypropane, number average molecular weight ≤ 700 1675-54-3							
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Marine water - intermittent		0,002 mg/l				
4,4'-Isopropylidenediphenol, oligomeric	sewage		10 mg/l				
reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	treatment plant (STP)						
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-	sediment (freshwater)				0,341 mg/kg		
epoxypropane, number average molecular weight ≤ 700 1675-54-3							
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	sediment (marine water)				0,034 mg/kg		

LOCTITE EA 9394 AERO PART A Page 7 of 20

V010.1

SDS No.: 234719

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Soil	0,065 mg/kg	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	oral	11 mg/kg	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700	Air		no hazard identified

LOCTITE EA 9394 AERO PART A Page 8 of 20

V010.1

SDS No.: 234719

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Aluminium 7429-90-5	Workers	inhalation	Long term exposure - systemic effects	Time	3,72 mg/m3	
Aluminium 7429-90-5	Workers	inhalation	Long term exposure - local effects		3,72 mg/m3	
Aluminium 7429-90-5	General population	oral	Long term exposure - systemic effects		7,9 mg/kg	
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	Workers	inhalation	Long term exposure - systemic effects		3,5 mg/m3	no hazard identified
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	Workers	dermal	Long term exposure - systemic effects		0,5 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	inhalation	Long term exposure - systemic effects		4,93 mg/m3	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	dermal	Long term exposure - systemic effects		0,75 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	inhalation	Long term exposure - systemic effects		0,87 mg/m3	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	dermal	Long term exposure - systemic effects		0,0893 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	oral	Long term exposure - systemic effects		0,5 mg/kg	no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	inhalation	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	inhalation	Acute/short term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	dermal	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700 1675-54-3	Workers	dermal	Acute/short term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	inhalation	Long term exposure - local effects			no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane, number average molecular weight ≤ 700	General population	inhalation	Acute/short term exposure - local effects			no hazard identified

LOCTITE EA 9394 AERO PART A SDS No.: 234719 Page 9 of 20

V010.1

1675-54-3					
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	dermal	Long term exposure - local effects		no hazard identified
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, number average molecular weight ≤ 700 1675-54-3	General population	dermal	Acute/short term exposure - local effects		no hazard identified

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly

ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form liquid, paste Colour Gray / Grey Odor **Epoxy** Physical state liquid

Melting point Not applicable, Product is a liquid

Solidification temperature $< -15 \, ^{\circ}\text{C} \, (< 5 \, ^{\circ}\text{F})$ Initial boiling point $> 200 \, ^{\circ}\text{C} \, (> 392 \, ^{\circ}\text{F})$

Flammability The product is not flammable. V010.1

Explosive limits Not applicable, The product is not flammable.

Flash point $> 93 \, ^{\circ}\text{C} \, (> 199.4 \, ^{\circ}\text{F})$ Auto-ignition temperature $> 200 \, ^{\circ}\text{C} \, (> 392 \, ^{\circ}\text{F})$ Decomposition temperature $> 200 \, ^{\circ}\text{C} \, (> 392 \, ^{\circ}\text{F})$;

pH Product is non-soluble (in water)., Not applicable

Viscosity (kinematic) > 20 mm2/s

(40 °C (104 °F);) Viscosity, dynamic

Viscosity, dynamic 400.000 - 800.000 mPa.s

(Brookfield; Instrument: HBT; 25 $^{\circ}$ C (77 $^{\circ}$ F);

Spindle No: 7)

Solubility (qualitative) Not soluble

(20 °C (68 °F); Solvent: Water)
Solubility (qualitative)
Partially miscible

(20 °C (68 °F); Solvent: ketones)
Partition coefficient: n-octanol/water

Not applicable

Vapour pressure <0,1 hPa <0,0 hPa <0.0 °C (68 °F))

Density 1,49 g/cm3 n

 $(20 \,^{\circ}\text{C} (68 \,^{\circ}\text{F}))$ Relative vapour density: > 1

(20 °C)

Particle characteristics

Not applicable

Product is a liquid

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

1,49 g/cm3 no method / method unknown

10.1. Reactivity

Reacts with strong oxidants. Reaction with strong acids.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.

LOCTITE EA 9394 AERO PART A Page 11 of 20

V010.1

SDS No.: 234719

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
aluminium powder (stabilised) 7429-90-5	LD50	> 15.900 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	LD50	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	LD50	> 3.000 mg/kg	rabbit	not specified
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

SDS No.: 234719 LOCTITE EA 9394 AERO PART A Page 12 of 20

V010.1

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances	Value	Value	Test atmosphere	Exposure	Species	Method
CAS-No.	type			time		
aluminium powder (stabilised) 7429-90-5	LC50	> 5 mg/l	dust/mist	4 h	rat	not specified
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	LC50		vapour	4 h	rat	not specified

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Result	Exposure	Species	Method
CAS-No.		time		
aluminium powder (stabilised) 7429-90-5	not irritating	24 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	irritating			Weight of evidence

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
aluminium powder (stabilised) 7429-90-5	not irritating		rabbit	FDA Guideline
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	irritating			Weight of evidence

LOCTITE EA 9394 AERO PART A Page 13 of 20

V010.1

SDS No.: 234719

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
aluminium powder (stabilised) 7429-90-5	not sensitising	Draize Test	guinea pig	Draize Test
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	Sensitizing	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
aluminium powder (stabilised) 7429-90-5	positive	in vitro mammalian cell micronucleus test	without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
aluminium powder (stabilised) 7429-90-5	positive	in vitro mammalian chromosome aberration test	without		equivalent or similar to OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
aluminium powder (stabilised) 7429-90-5	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	positive	mammalian cell gene mutation assay	with and without		other guideline:
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	positive with metabolic activation	bacterial reverse mutation assay (e.g Ames test)	with and without		other guideline:
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
aluminium powder (stabilised) 7429-90-5	negative	oral: gavage		rat	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
aluminium powder (stabilised) 7429-90-5	ambiguous	oral: gavage		rat	OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	positive	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline]	positive	oral: gavage		rat	OECD Guideline 489 (In Vivo Mammalian Alkaline Comet Assay)
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	positive	oral: gavage		rat	OECD Guideline 488 (In Vivo Transgenic Cell Gene Mutation Assays)
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	negative	oral: gavage		mouse	not specified

SDS No.: 234719 LOCTITE EA 9394 AERO PART A Page 14 of 20

V010.1

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)] bisoxirane 1675-54-3	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances	Result / Value	Test type	Route of	Species	Method
CAS-No.			application		
aluminium powder (stabilised)	NOAEL P 1.000 mg/kg	screening	oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose
7429-90-5	NOAEL F1 1.000 mg/kg				Toxicity Study with the
, 12, 30 0	There is a second of the secon				Reproduction /
					Developmental Toxicity
					Screening Test)
2,2'-[(1-	NOAEL $P >= 50 \text{ mg/kg}$	Two	oral: gavage	rat	OECD Guideline 416 (Two-
methylethylidene)bis(4,1-		generation			Generation Reproduction
phenyleneoxymethylene)]	NOAEL F1 $>= 750 \text{ mg/kg}$	study			Toxicity Study)
bisoxirane					
1675-54-3	NOAEL F2 $>= 750$ mg/kg				

STOT-single exposure:

No data available.

STOT-repeated exposure:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Based on available data, the classification criteria are not met.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
bisoxirane 1675-54-3					

Aspiration hazard:

No data available.

SDS No.: 234719 LOCTITE EA 9394 AERO PART A Page 15 of 20

V010.1

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
4,4'-Methylenebis[N,N-	LC50	7 mg/l	96 h	Cyprinus carpio	OECD Guideline 203 (Fish,
bis(2,3-epoxypropyl)aniline]					Acute Toxicity Test)
28768-32-3					
2,2'-[(1-	LC50	1,75 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish,
methylethylidene)bis(4,1-		-			Acute Toxicity Test)
phenyleneoxymethylene)]biso					-
xirane					
1675-54-3					

Toxicity (aquatic invertebrates):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
4,4'-Methylenebis[N,N-	EC50	6,7 mg/l	48 h	Daphnia magna	OECD Guideline 202
bis(2,3-epoxypropyl)aniline]					(Daphnia sp. Acute
28768-32-3					Immobilisation Test)
2,2'-[(1-	EC50	1,7 mg/l	48 h	Daphnia magna	OECD Guideline 202
methylethylidene)bis(4,1-					(Daphnia sp. Acute
phenyleneoxymethylene)]biso					Immobilisation Test)
xirane					1
1675-54-3					

Chronic toxicity (aquatic invertebrates):

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2,2'-[(1- methylethylidene)bis(4,1-	NOEC	0,3 mg/l	21 d	1 0	OECD 211 (Daphnia magna, Reproduction Test)
phenyleneoxymethylene)]biso					inagna, reproduction rest)
xirane					
1675-54-3					

Toxicity (Algae):

LOCTITE EA 9394 AERO PART A Page 16 of 20

V010.1

SDS No.: 234719

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	NOEC	0,32 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	EC50	> 100 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]biso xirane 1675-54-3	EC50	> 11 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]biso xirane 1675-54-3	NOEC	4,2 mg/l	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity (microorganisms):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
4,4'-Methylenebis[N,N-	IC50	> 10.000 mg/l	24 h	Pseudomonas sp.	DIN 38412, part 8
bis(2,3-epoxypropyl)aniline]					(Pseudomonas
28768-32-3					Zellvermehrungshemm-
					Test)
2,2'-[(1-	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
methylethylidene)bis(4,1-					
phenyleneoxymethylene)]biso					
xirane					
1675-54-3					

12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	not readily biodegradable.	aerobic	48 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	inherently biodegradable	aerobic	100 %	60 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]biso xirane 1675-54-3	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

12.3. Bioaccumulative potential

No substance data available.

No data available.

SDS No.: 234719 LOCTITE EA 9394 AERO PART A Page 17 of 20

V010.1

12.4. Mobility in soil

The table below presents the data of the classified substances present in the mixture.

Hazardous substances	LogPow	Temperature	Method
CAS-No.			
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	2,12	22 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
2,2'-[(1- methylethylidene)bis(4,1- phenyleneoxymethylene)]biso xirane 1675-54-3	3,242	25 °C	EU Method A.8 (Partition Coefficient)

12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
aluminium powder (stabilised) 7429-90-5	According to Annex XIII to Regulation (EC) No 1907/2006, a PBT and vPvB assessment shall not be conducted for inorganic substances.
4,4'-Methylenebis[N,N-bis(2,3-epoxypropyl)aniline] 28768-32-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane 1675-54-3	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances. The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

LOCTITE EA 9394 AERO PART A SDS No.: 234719 Page 18 of 20

V010.1

SECTION 14: Transport information

14.1. UN number or ID number

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin)
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(Tetraglycidyl diaminodiphenylmethane,Bisphenol-A Epichlorhydrin resin)
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin)
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin)
Environmentally hazardous substance, liquid, n.o.s. (Tetraglycidyl
diaminodiphenylmethane,Bisphenol-A Epichlorhydrin resin)

14.3. Transport hazard class(es)

ADR 9 RID 9 ADN 9 9 **IMDG** 9 IATA

14.4. Packing group

ADR Ш RID IIIADN Ш **IMDG** III IATA Ш

14.5. **Environmental hazards**

ADR **Environmentally Hazardous** RID Environmentally Hazardous ADN **Environmentally Hazardous IMDG** Marine Pollutant

IATA **Environmentally Hazardous**

14.6. Special precautions for user

ADR not applicable SDS No.: 234719 LOCTITE EA 9394 AERO PART A Page 19 of 20

V010.1

Tunnelcode:
RID not applicable
ADN not applicable
IMDG not applicable
IATA not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590): Not applicable Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Not applicable Persistent organic pollutants (Regulation (EU) 2019/1021): Not applicable

VOC content < 3 %

(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SDS No.: 234719 LOCTITE EA 9394 AERO PART A Page 20 of 20

V010.1

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H228 Flammable solid.

H261 In contact with water releases flammable gases.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H341 Suspected of causing genetic defects.

H411 Toxic to aquatic life with long lasting effects.

ED: Substance identified as having endocrine disrupting properties

EU OEL: Substance with a Union workplace exposure limit
EU EXPLD 1: Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2 Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC: Substance of very high concern (REACH Candidate List)
PBT: Substance fulfilling persistent, bioaccumulative and toxic criteria

PBT/vPvB: Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very

bioaccumulative criteria

vPvB: Substance fulfilling very persistent and very bioaccumulative criteria

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.